

METAL COORDINATION COMPOUND, LUMINESCENCE DEVICE
AND DISPLAY APPARATUS

FIELD OF THE INVENTION AND RELATED ART

5 The present invention relates to a metal
coordination compound, an electrical device using the
metal coordination compound and a display apparatus
using the device. More specifically, the present
invention relates to an organic metal coordination
10 compound having a formula (1) appearing hereinafter
as a luminescence material so as to allow high
luminance for a long period of time, an organic
luminescence device using the metal coordination
compound and a display apparatus including the
15 luminescence device.

An organic electroluminescence (EL) device
has been extensively studied as a luminescence device
with a high responsiveness and high efficiency.

20 The organic EL device generally has a
sectional structure as shown in Figure 1A or 1B (e.g.,
as described in "Macromol. Symp.", 125, pp. 1 - 48
(1997)).

Referring to the figures, the EL device
generally has a structure including a transparent
25 substrate 15, a transparent electrode 14 disposed on
the transparent substrate 15, a metal electrode 11
disposed opposite to the transparent electrode 14, and

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a plurality of organic (compound) layers, as
luminescence function layers, disposed between the
transparent electrode 14 and the metal electrode 11.

Referring to Figure 1A, the EL device in this
5 embodiment has two organic layers including a
luminescence layer 12 and a hole transport layer 13.

The transparent electrode 14 may be formed of
a film of ITO (indium tin oxide) having a larger work
function to ensure a good hole injection performance
10 into the hole transport layer. On the other hand, the
metal electrode 11 may be formed of a layer of
aluminum, magnesium, alloys thereof, etc., having a
smaller work function to ensure a good electron
injection performance into the organic layer(s).

15 These (transparent and metal) electrodes 14
and 11 may be formed in a thickness of 50 - 200 nm.

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The luminescence layer 12 may be formed of,
e.g., aluminum quinolinol complex (representative
example thereof may include Alq3 described
20 hereinafter) having an electron transporting
characteristic and a luminescent characteristic. The
hole transport layer 13 may be formed of, e.g.,
biphenyldiamine derivative (representative example
thereof may include α -NPD described hereinafter)
25 having an electron donating characteristic.

The above-described EL device exhibits a
rectification characteristic, so that when an electric

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field is applied between the metal electrode 11 as a cathode and the transparent electrode 14 as an anode, electrons are injected from the metal electrode 11 into the luminescence layer 12 and holes are injected
5 from the transparent electrodes 14.

The thus-injected holes and electrons are recombined within the luminescence layer 12 to produce excitons placed in an excited state, thus causing luminescence at the time of transition of the excitons
10 to a ground state. At that time, the hole transport layer 13 functions as an electron-blocking layer to increase a recombination efficiency at the boundary between the luminescence layer 12 and the hole transport layer 13, thus enhancing a luminescence
15 efficiency.

Referring to Figure 1B, in addition to the layers shown in Figure 1A, an electron transport layer 16 is disposed between the metal electrode 11 and the luminescence layer 12, whereby an effective carrier
20 blocking performance can be ensured by separating functions of luminescence, electron transport and hole transport, thus allowing effective luminescence.

The electron transport layer 16 may be formed of, e.g., oxadiazole derivatives.

25 In ordinary organic EL devices, fluorescence caused during a transition of luminescent center molecule from a singlet excited state to a ground

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state is used as luminescence.

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A3 } On the other hand, different from the above
fluorescence (luminescence) via singlet exciton,
phosphorescence (luminescence) via triplet exciton has
5 been studied for use in organic EL device as described
in, e.g., "Improved energy transfer in
electrophosphorescent device" (D.F. O'Brien et al.,
Applied Physics Letters, Vol. 74, No. 3, pp. 442 - 444
(1999)) and "Very high-efficiency green organic light-
10 emitting devices based on electrophosphorescence"
(M.A. Baldo et al., Applied Physics Letters, Vol. 75,
No. 1, pp. 4 - 6 (1999)).

The EL devices shown in these documents may
generally have a sectional structure shown in Figure
15 1C.

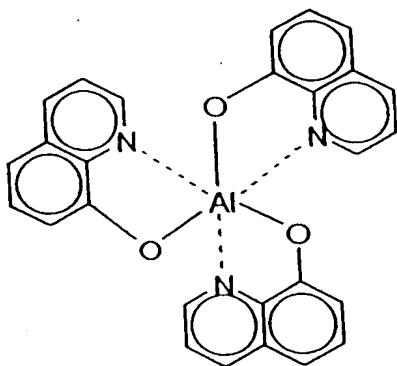
Referring to Figure 1C, four organic layers
including a hole transfer layer 13, a luminescence
layer 12, an exciton diffusion-prevention layer 17,
and an electron transport layer 16 are successively
20 formed in this order on the transparent electrode
(anode) 14.

In the above documents, higher efficiencies
have been achieved by using four organic layers
including a hole transport layer 13 of α -NPD (shown
25 below), an electron transport layer 16 of Alq3 (shown
below), an exciton diffusion-prevention layer 17 of
BPC (shown below), and a luminescence layer 12 of a

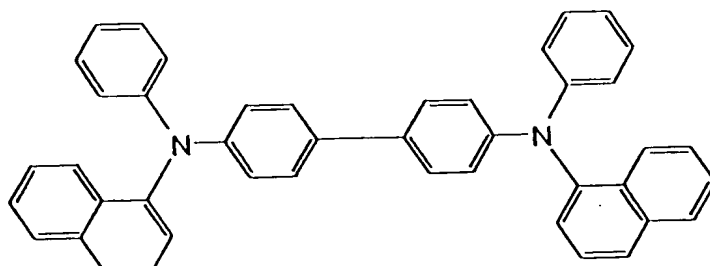
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mixture of CPB (shown below) as a host material with Ir(ppy)₃ (shown below) or PtOEP (shown below) as a guest phosphorescence material doped into CBP at a concentration of ca. 6 wt. %.

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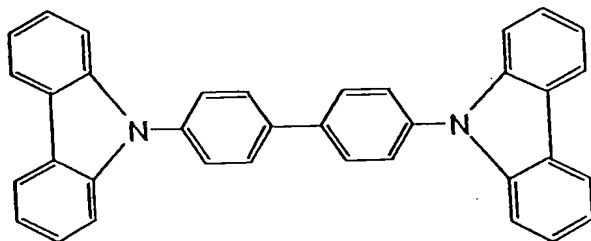


Alq3

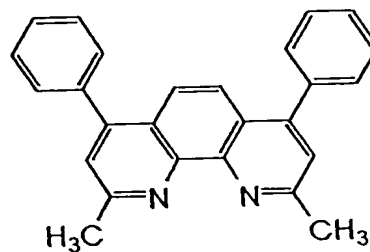


α -NPD

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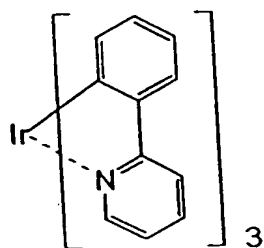
CBP



BCP

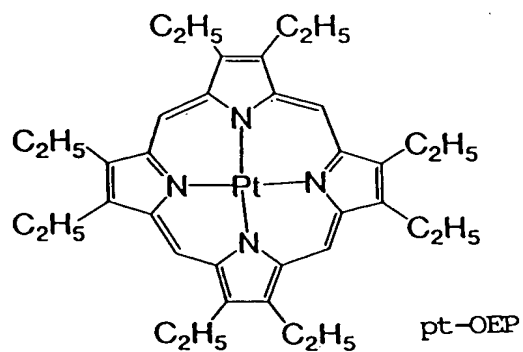
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Ir(ppy)₃

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Pt-OEP

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Alq3: tris(8-hydroxyquinoline) aluminum
(aluminum-quinolinol complex),

α -NPD: N4,N4'-di-naphthalene-1-yl-N4,N4'-
diphenyl-biphenyl-4,4'-diamine (4,4'-bis[N-(1-
5 naphthyl)-N-phenyl-amino]biphenyl),

CBP: 4,4'-N,N'-dicarbazole-biphenyl,

BCP: 2,9-dimethyl-4,7-diphenyl-1,10-phenan-
throlinone,

Ir(ppy)₃: fac tris(2-phenylpyridine)iridium
10 (iridium-phenylpyridine complex), and

PtOEP: 2,3,7,8,12,13,17,18-octaethyl-21H,23H-
porphine platinum (platinum-octaethyl porphine
complex).

The phosphorescence (luminescence) material
15 used in the luminescence layer 12 has particularly
attracted notice. This is because the phosphorescence
material is expected to provide a higher luminescence
efficiency in principle.

More specifically, in the case of the
20 phosphorescence material, excitons produced by
recombination of carriers comprise singlet excitons
and triplet excitons presented in a ratio of 1:3. For
this reason, when fluorescence caused during the
transition from the singlet excited state to the
25 ground state is utilized, a resultant luminescence
efficiency is 25 % (as upper limit) based on all the
produced excitons in principle.

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On the other hand, in the case of utilizing phosphorescence caused during transition from the triplet excited state, a resultant luminescence efficiency is expected to be at least three times that of the case of fluorescence in principle. In addition thereto, if intersystem crossing from the singlet excited state (higher energy level) to the triplet excited state is taken into consideration, the luminescence efficiency of phosphorescence can be expected to be 100 % (four times that of fluorescence) in principle.

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The use of phosphorescence based on transition from the triplet excited state has also been proposed in, e.g., Japanese Laid-Open Patent Application (JP-A) 11-329739, JP-A 11-256148 and JP-A 8-319482.

However, the above-mentioned organic EL devices utilizing phosphorescence have accompanied with problems of a lower luminescence efficiency and stability thereof (luminescent deterioration) particularly in an energized state.

The reason for luminescent deterioration has not been clarified as yet but may be attributable to such a phenomenon that the life of triplet exciton is generally longer than that of singlet exciton by at least three digits, so that molecule is placed in a higher-energy state for a long period to cause

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reaction with ambient substance, formation of exciplex
or excimer, change in minute molecular structure,
structural change of ambient substance, etc.

Accordingly, the (electro)phosphorescence EL
5 device is expected to provide a higher luminescence
efficiency as described above, while the EL device is
required to suppress or minimize the luminescent
deterioration in energized state affecting the life of
the EL device.

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SUMMARY OF THE INVENTION

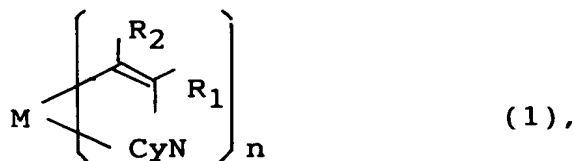
An object of the present invention is to
provide a metal coordination compound as a material
suitable for an organic layer for a luminescence
15 device (as an electrical device) capable of providing
a high-efficiency luminescent state at a high
brightness (or luminance) for a long period while
minimizing the deterioration in luminescence in
energized state.

20 Another object of the present invention is to
provide an organic luminescence device including the
metal coordination compound.

A further object of the present invention is
to provide a display apparatus including the organic
25 luminescence device.

According to the present invention, there is
provided a metal coordination compound represented by

the following formula (1):

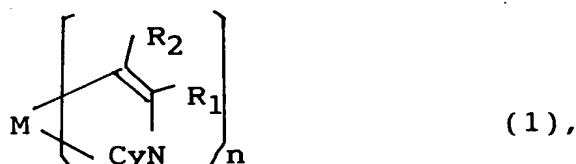


5 wherein M denotes Ir, Pt, Rh or Pd; n is 2 or 3; R_1
and R_2 independently denote a linear or branched alkyl
group having 1 - 20 carbon atoms capable of including
one or at least two non-neighboring methylene groups
which can be replaced with -O-, -S-, -CO-, -CO-O-,
10 -O-CO-, -CH=CH- or -C≡C- and capable of including
hydrogen atom which can be replaced with fluorine
atom; and CyN denotes a cyclic group containing
nitrogen atom connected to M and capable of having a
substituent selected from the group consisting of
15 halogen atom; nitro group; phenyl group; trialkylsilyl
group having 1 - 8 carbon atoms; and a linear or
branched alkyl group having 1 - 20 carbon atoms
capable of including one or at least two non-
neighboring methylene groups which can be replaced
20 with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH- or -C≡C-
and capable of including hydrogen atom which can be
replaced with fluorine atom.

The metal coordination compound of the
present invention exhibits phosphorescence at the
25 time of energy transfer from an excited state to
a ground state to provide a high luminescence
efficiency.

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According to the present invention, there is also provided an electrical device, comprising: a substrate, a first electrode disposed on the substrate, an organic compound layer disposed on the first electrode, and a second electrode disposed on the organic compound layer, the organic compound layer comprising a metal coordination compound represented by the following formula (1):



wherein M denotes Ir, Pt, Rh or Pd; n is 2 or 3; R₁ and R₂ independently denote a linear or branched alkyl group having 1 - 20 carbon atoms capable of including one or at least two non-neighboring methylene groups which can be replaced with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH- or -C≡C- and capable of including hydrogen atom which can be replaced with fluorine atom; and CyN denotes a cyclic group containing nitrogen atom connected to M and capable of having a substituent selected from the group consisting of halogen atom; nitro group; phenyl group; trialkylsilyl group having 1 - 8 carbon atoms; and a linear or branched alkyl group having 1 - 20 carbon atoms capable of including one or at least two non-neighboring methylene groups which can be replaced with -O-, -S-, -CO-, -CO-O-, -O-CO-, -CH=CH- or -C≡C-

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and capable of including hydrogen atom which can be replaced with fluorine atom.

By applying a voltage between the pair of electrodes of the organic luminescence device to cause phosphorescence from the organic compound layer (luminescence function layer) containing the metal coordination compound.

According to the present invention, there is further provided an image display apparatus including the organic luminescence device and voltage application means for applying a voltage to the organic luminescence device.

These and other objects, features and advantages of the present invention will become more apparent upon a consideration of the following description of the preferred embodiments of the present invention taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

Figures 1A, 1B and 1C are respectively a schematic sectional view of a layer structure of an organic luminescence device.

Figure 2 is a schematic perspective view of an organic luminescence device (EL device) of a single matrix-type used in Example 13 appearing hereinafter.

Figure 3 is a waveform diagram of a driving signal employed in Example 13.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

5 In the case where a luminescence layer for an organic EL device is formed of a carrier transporting host material and a phosphorescent guest material, a process of emission of light (phosphorescence) may generally involve the following steps:

- 10 (1) transport of electron and hole within a luminescence layer,
- (2) formation of exciton of the host material,
- (3) transmission of excited energy between host material molecules,
- 15 (4) transmission of excited energy from the host material molecule to the guest material molecule,
- (5) formation of triplet exciton of the guest material, and
- (6) emission of light (phosphorescence) caused
- 20 during transition from the triplet excited state to the ground state of the guest material.

In the above steps, desired energy transmission and luminescence may generally be caused based on various quenching and competition.

25 In order to improve a luminescence efficiency of the EL device, a luminescence center material per se is required to provide a higher yield of

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luminescence quantum. In addition thereto, an efficient energy transfer between host material molecules and/or between host material molecule and guest material molecule is also an important factor.

5 Further, the above-described luminescent deterioration in energized state may presumably relate to the luminescent center material per se or an environmental change thereof by its ambient molecular structure.

10 For this reason, our research group has extensively investigated an effect of use of the metal coordination compound of formula (1) as the luminescent center material and as a result, has found that the metal coordination compound of formula (1)
15 allows a high-efficiency luminescence with a high brightness (luminance) for a long period (i.e., a decreased luminescent deterioration in energized state).

20 In the formula (1) for the metal coordination compound of the present invention, CyN may preferably be a cyclic group having a ring structure selected from the group consisting of pyridine, quinoline, imidazole, pyrazole, benzothiazole, benzoxazole, and benzimidazole, and capable of having said substituent.
25 CyN may more preferably have a ring structure comprising pyridine or quinoline capable of having a substituent.

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The metal coordination compound represented by the above formula (1) according to the present invention causes phosphorescence (luminescence) and is assumed to have a lowest excited state comprising a triplet excited state liable to cause metal-to-ligand charge transfer (MLCT* state) or π - π^* state. The phosphorescent emission of light (phosphorescence) is caused to occur during the transition from the MLCT* state or π - π^* state to the ground state.

10 The metal coordination compound of formula (1) according to the present invention has been found to provide a higher phosphorescence yield of 0.15 - 0.9 and a shorter phosphorescence life of 1 - 40 μ sec.

15 The shorter phosphorescence life is necessary to provide a resultant EL device with a higher luminescence efficiency. This is because the longer phosphorescence life increases molecules placed in their triplet excited state which is a waiting state for phosphorescence, thus lowering the resultant luminescence efficiency particularly at a higher current density.

20 Accordingly, the metal coordination compound of formula (1) according to the present invention is a suitable luminescent material for an organic EL device with a higher phosphorescence yield and a shorter phosphorescence life.

Further, by appropriately selecting a

combination of the chain alkene group ($\begin{array}{c} \diagup \\ \text{C} \\ \diagdown \end{array} \begin{array}{c} \text{R}_2 \\ \text{R}_1 \end{array}$) and
the N-containing cyclic group (CyN) constituting the
metal coordination compound of formula (1), it is
5 possible to expect a controlled luminescence
wavelength ranging from a shorter wavelength to a
longer wavelength. Also from this viewpoint, the
metal coordination compound of formula (1) of the
present invention is suitable luminescent material for
10 an organic EL device.

In the case of phosphorescent (luminescent)
material, luminescent characteristics are largely
affected by its molecular environment. On the other
hand, principal characteristics of the fluorescent
15 material are studied based on photoluminescence.

For this reason, results of photoluminescence
of the phosphorescent material do not reflect
luminescent characteristics of the resultant EL device
in many cases since the luminescent characteristics in
20 the case of the phosphorescent material depend on a
magnitude of polarity of ambient host material
molecules, ambient temperature, presence state of the
material (e.g., solid state or liquid state), etc.
Accordingly, different from the fluorescent material,
25 it is generally difficult to expect the resultant EL
characteristics for the phosphorescent material by
simply removing a part of characteristics from results

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of photoluminescence characteristics.

Further, as substantiated in Examples appearing hereinafter, it has been clarified that the metal coordination compound of formula (1) of the present invention exhibits an excellent stability. This may be attributable to an intermolecular interaction based on incorporation of the chain alkene group into the ligand of the metal coordination compound of formula (1). Specifically, an intermolecular interaction of molecules of the metal coordination compound of formula (1) with molecules of, e.g., the ambient host material is controlled by the incorporated chain alkene group, thus allowing suppression of formation of excited association structure causing thermal quenching (deactivation). As a result, quenching step is reduced thereby to improve the resultant device characteristics.

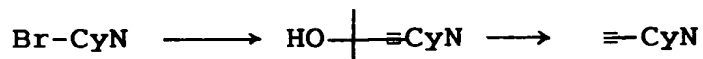
The organic luminescence device of the present invention may preferably be an electric field-luminescence device as shown in Figures 1A to 1C wherein a voltage is applied between a pair of electrodes sandwiching an organic (compound) layer containing the metal coordination compound of formula (1) to cause luminescence from the organic layer.

The metal coordination compound of formula (1) according to the present invention may, e.g., be synthesized through the following reaction schemes.

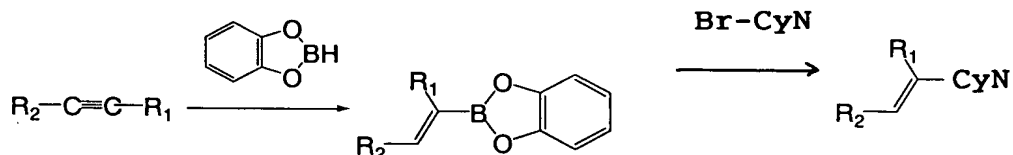
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<Synthesis of ligand L>

1) case of $R_1 = H$

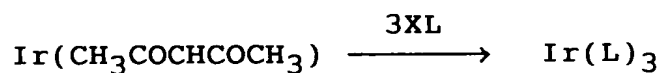


2) case of $R_1 = \text{alkyl}$, $R_2 = \text{alkyl}$

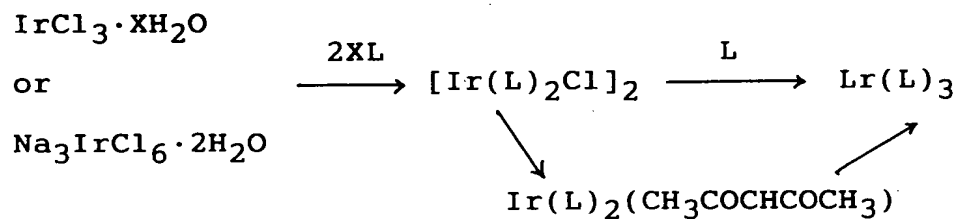


<Synthesis of Ir complex>

(a)



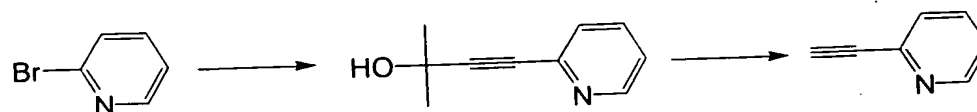
(b)



Synthesis Example (Synthesis of Example Compound

No. (13) appearing hereinbelow)

Step (i)



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In a 2 liter-three-necked flask, 105.6 g (668 mM) of 2-bromopyridine, 61.8 g (735 mM) of 2-methyl-3-buthine-2-ol, 2.8 g (11 mM) of triphenylphosphine, 1.46 g (2.08 mM) of bis(triphenylphosphine) palladium (II) dichloride, and 620 ml of triethylamine were placed and stirred on an ice bath in a nitrogen gas stream atmosphere, followed by addition thereto of 0.46 g (2.42 mM) of copper iodide, stirring for 1.5 hours at room temperature, and refluxing for 5.5 hours under stirring.

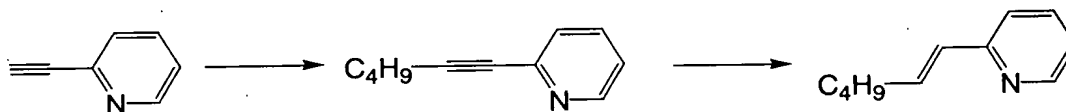
After the reaction, the reaction mixture was cooled and subjected to extraction with cool water and ethyl acetate. The organic layer was washed with water, followed by distilling-off of the solvent under reduced pressure to obtain a residue. The residue was purified by silica gel column chromatography (eluent: toluene/THF (tetrahydrofuran) = 10/1) to obtain 86.9 g of liquid 2-methyl-2-hydroxy-4-(2-pyridyl)-3-buthine (Yield: 80.6 %).

In a 2 liter-three-necked flask, 86.5 g (537 mM) of 2-methyl-2-hydroxy-4-(2-pyridyl)-3-buthine and 1100 ml of dry toluene were placed. To the mixture, 2.14 g (53.6 mM) of oily sodium hydride was intermittently added (fine times in total), followed by stirring for 0.5 hour at room temperature. On an oil bath, the system was gradually heated to distill off formed acetone, and the inner temperature was

increased up to 105 °C.

After the reaction, the reaction mixture was cooled and poured into water, followed by extraction with toluene. The organic layer was washed with water, and the solvent was distilled off under reduced pressure to obtain a residue. The residue was purified by silica gel column chromatography (eluent: hexane/methyl t-butyl ether = 5/1) to obtain 32.9 g of liquid 2-ethynylpyridine (Yield: 59.5 %).

Step (ii)



In a 2 liter-three-necked flask, 32.8 g (318 mM) of 2-ethynylpyridine and 330 ml of dry THF were placed and cooled on an ice-common salt bath in a nitrogen gas stream atmosphere. At -12 to -4 °C, 239 ml of 1.6M-butyllithium solution in THF was added dropwise to the mixture, followed by stirring for 2 hours at -12 to -10 °C. At that temperature, to the resultant mixture, 115 ml of HMPA (hexamethylphosphoramide) was added dropwise, followed by stirring for 5 min. at that temperature and further dropwise addition thereto of 70.3 (382 mM) of 1-iodobutane, whereby the inner temperature of the system was increased from -11 °C to -3 °C and then was further gradually increased to 3 °C after 4 hours from

the addition.

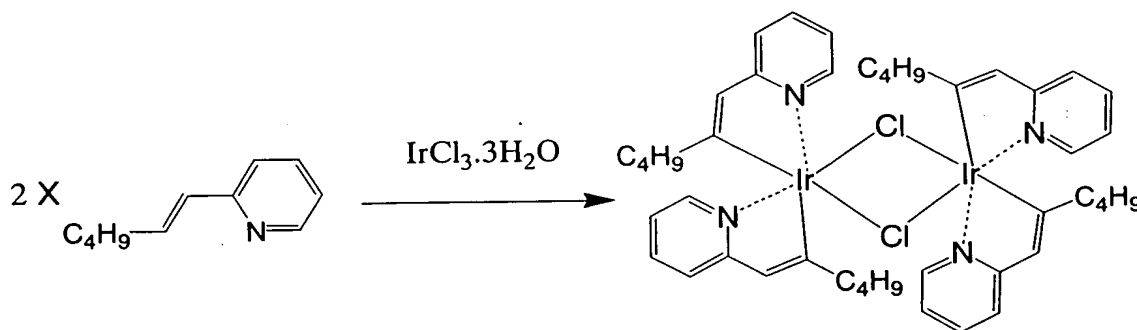
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The reaction mixture was left standing overnight at room temperature and poured into ice water, followed by extraction with toluene. The organic layer was washed with water, followed by distilling-off of the solvent under reduced pressure to obtain a residue. The residue was purified by silica gel column chromatography (eluent: toluene) to obtain 17.6 g of liquid 2-(1-hexynyl)pyridine (Yield: 34.8 %).

In a 1 liter-three-necked flask, 15.1 g (389 mM) of lithium aluminum hydride and 320 ml of ether were placed and cooled on an ice bath in a nitrogen gas atmosphere, followed by dropwise addition thereto of a solution of 15.8 g (99.2 mM) of 2-(1-hexynyl)pyridine in 160 ml of ether at -11 °C. After the addition, the mixture was stirred for 0.5 hour at that temperature, and then was gradually heated, followed by refluxing for 5 hours under stirring.

After the reaction, the reaction mixture was poured into ice water and subjected to filtration with "Celite". The organic layer was recovered from the filtrate and washed with water, followed by distilling-off of the solvent to obtain a residue. The residue was purified by silica gel column chromatography (eluent: toluene/THF = 100/1) to obtain

4.80 g of liquid trans-2-(1-hexenyl)pyridine (Yield: 31.4 %).

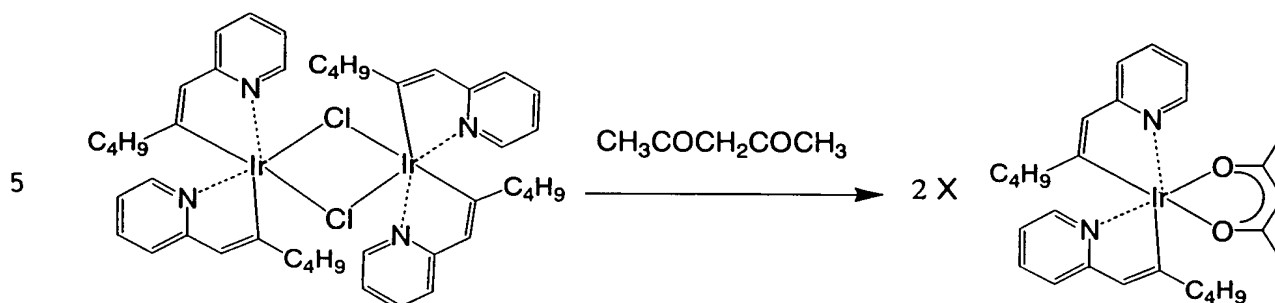
Step (iii)



In a 200 ml-three-necked flask, 0.60 g (1.70 mM) of iridium (III) chloride, 1.23 g (7.63 mM) of trans-2-(1-hexenyl)pyridine, 50 ml of ethoxyethanol and 20 ml of water were placed and stirred for 0.5 hour at room temperature in a nitrogen gas stream atmosphere, followed by refluxing for 24 hours under stirring.

After the reaction, the reaction mixture was cooled to room temperature. The resultant precipitate was recovered by filtration and successively washed with water, ethanol and acetone, followed by distilling-off of the solvent under reduced pressure at room temperature to obtain 0.53 g of tetrakis[trans-2-(1-hexenyl)pyridine-C²,N] (μ-dichloro)diiridium (III) (pale yellow powder) (Yield: 56.8 %).

Step (iv)



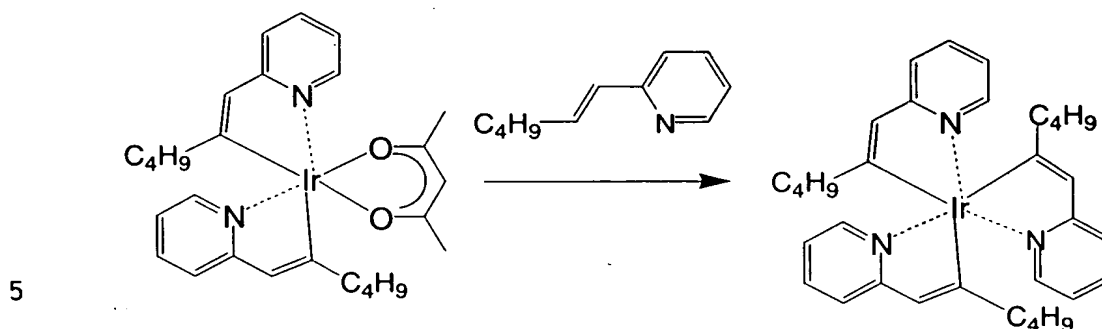
10 In a 100 ml-three-necked flask, 50 ml of ethoxyethanol, 0.52 g (0.47 mM) of tetrakis[trans-2-(1-hexenyl)pyridino-C²,N] (μ-dichloro)diiridium (III), 0.15 g (1.50 mM) of acetylacetone and 0.71 g (6.70 mM) of sodium carbonate were placed and stirred at room temperature in a nitrogen gas stream

15 atmosphere, followed by refluxing for 15 hours under stirring.

After the reaction, the reaction mixture was cooled on an ice bath. The resultant precipitate was recovered by filtration and washed with water. The

20 resultant precipitate was purified by silica gel column chromatography (eluent: chloroform/methanol = 30/1) to obtain 0.22 g of bis[trans-2-(1-hexenyl)pyridine-C²,N] (acetylacetonato)iridium (III) (pale yellow powder) (Yield: 37.9 %).

25 Step (v)



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In a 100 ml-three-necked flask, 0.21 g (0.34 mM) of bis[trans-2-(1-hexenyl)pyridine- C^2,N](acetylacetonato)iridium (III), 0.12 g (0.74 mM) of trans-2-(1-hexenyl)pyridine and 25 ml of glycerol were placed and stirred for 8 hours at ca. 180 °C in a nitrogen gas stream atmosphere.

15 After the reaction, the reaction mixture cooled to room temperature was poured into 170 ml of 1N-hydrochloric acid. The resultant precipitate was recovered by filtration, washed with water and dried for 5 hour at 100 °C under reduced pressure. The resultant dried residue was purified by silica gel column chromatography (eluent: chloroform) to obtain 0.10 g of tris[trans-2-(1-hexenyl)pyridine- C^2,N]iridium (III) (Ex. Comp. No. (13); pale yellow powder) (Yield: 43.3 %).

25 The thus-obtained metal coordination compound of formula (1) (Ex. Comp. No. (13)) was then subjected to MALDI-TOF MS (matrix-assisted laser desorption ionization-time of flight mass spectrometry), whereby

it was confirmed that the metal coordination compound has M^+ of 672.9.

In order to confirm that the luminescence was phosphorescence, the metal coordination compound of formula (1) (Ex. Comp. No. (13)) was dissolved in toluene to prepare a first solution and a second solution. The first solution was subjected to aeration with oxygen gas and the second solution was subjected to aeration with nitrogen gas.

When the thus-prepared first and second solutions were subjected to light irradiation, the oxygen-aerated solution exhibited substantially no photoluminescence but the nitrogen-aerated solution exhibited photoluminescence. As a result, the metal coordination compound of formula (1) of the present invention was found to be a phosphorescent metal coordination compound.

The metal coordination compound of formula (1) (Ex. Comp. No. (13)) was then subjected to measurement of luminescence life (time) in the following manner.

The metal coordination compound was dissolved in chloroform and was spin-coated on a quartz substrate to form a ca. 0.1 μm -thick metal coordination compound layer.

By using a luminescence life-measuring apparatus (available from Hamamatsu Photonics K.K.),

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the above-prepared metal coordination compound layer formed on the substrate was subjected to pulse irradiation with nitrogen laser light (excitation wavelength: 337 nm) at room temperature to measure an attenuation time immediately after the excitation laser pulse irradiation.

A luminescence intensity I after a lapse of t (sec) is defined as the following equation:

$$I = I_0 \exp(-t/\tau),$$

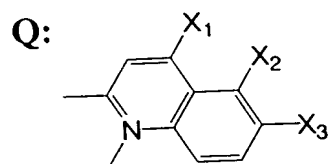
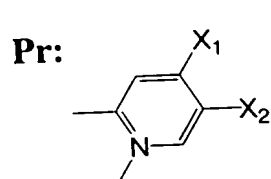
wherein I_0 represents an initial luminescence intensity and τ (μ sec) represents a luminescence life (time).

As a result, the metal coordination compound of formula (1) (Ex. Comp. No. (13)) showed a shorter luminescence life of at most 10 μ sec. among ordinary luminescent materials.

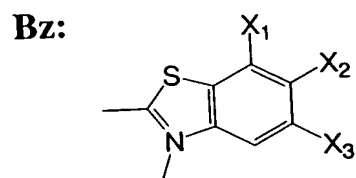
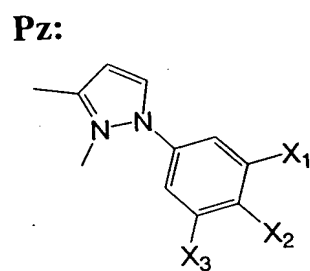
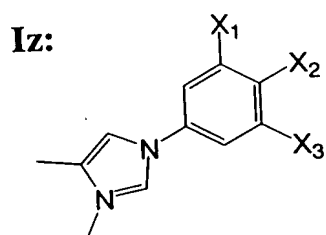
Other metal coordination compounds of formula (1) of the present invention may be principally synthesized in a similar manner as in Synthesis Example described above.

Specific examples of the metal coordination compound of formula (1) of the present invention may include those shown in Table 1 below. The metal coordination compound of the present invention is, however, not restricted to these examples.

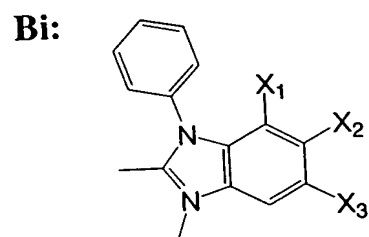
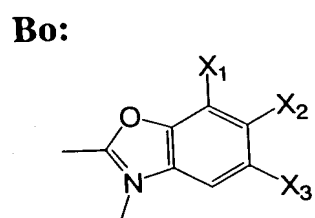
In Table 1, symbols Pr to Bi represent the following divalent groups, respectively.



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Table 1

No.	M	n	R ₁	R ₂	CyN	X ₁	X ₂	X ₃
(1)	Ir	3	H	H	Pr	H	H	—
(2)	Ir	3	H	CH ₃	Pr	H	H	—
(3)	Ir	3	H	CH ₃	Pr	OCH ₃	H	—
(4)	Ir	3	H	CH ₃	Pr	H	CF ₃	—
(5)	Ir	3	H	C ₂ H ₅	Pr	H	H	—
(6)	Ir	3	H	C ₂ H ₅	Pr	H	OCH ₂ C≡CCH ₃	—
(7)	Ir	3	H	C ₂ H ₅	Pr	C ₃ F ₇	H	—
(8)	Ir	3	H	C ₃ H ₇	Pr	H	H	—
(9)	Ir	3	H	C ₃ H ₇	Pr	H	CF ₃	—
(10)	Ir	3	H	C ₃ H ₇	Pr	H	Cl	—
(11)	Ir	3	H	C ₃ H ₇	Pr	CF ₃	H	—
(12)	Ir	3	H	C ₃ H ₇	Pr	CF ₃	CF ₃	—
(13)	Ir	3	H	C ₄ H ₉	Pr	H	H	—
(14)	Ir	3	H	C ₄ H ₉	Pr	OCH ₃	H	—
(15)	Ir	3	H	C ₄ H ₉	Pr	H	CF ₃	—
(16)	Ir	3	H	C ₄ H ₉	Pr	OC ₄ H ₉	H	—
(17)	Ir	3	H	C ₄ H ₉	Pr	NO ₂	H	—
(18)	Ir	3	H	C ₄ H ₉	Pr	CF ₃	H	—
(19)	Ir	3	H	C ₄ H ₉	Pr	CF ₃	CF ₃	—
(20)	Ir	3	H	C ₄ H ₉	Pr	H	OCH(CH ₃) ₂	—
(21)	Ir	3	H	C ₄ H ₉	Pr	H	C ₅ F ₁₁	—
(22)	Ir	3	H	C ₄ H ₉	Pr	H	Si(CH ₃) ₂ C ₄ H ₉	—
(23)	Ir	3	H	C ₅ H ₁₁	Pr	H	H	—
(24)	Ir	3	H	C ₅ H ₁₁	Pr	OCH ₃	H	—
(25)	Ir	3	H	C ₅ H ₁₁	Pr	Si(CH ₃) ₂ C ₈ H ₁₇	H	—
(26)	Ir	3	H	C ₅ H ₁₁	Pr	H	Br	—
(27)	Ir	3	H	C ₅ H ₁₁	Pr	H	COCH ₃	—
(28)	Ir	3	H	C ₆ H ₁₃	Pr	H	CF ₃	—
(29)	Ir	3	H	C ₆ H ₁₃	Pr	H	NO ₂	—
(30)	Ir	3	H	C ₇ H ₁₅	Pr	H	H	—
(31)	Ir	3	H	C ₈ H ₁₇	Pr	H	H	—
(32)	Ir	3	H	C ₈ H ₁₇	Pr	H	Cl	—
(33)	Ir	3	H	C ₈ H ₁₇	Pr	OC ₈ H ₁₇	H	—
(34)	Ir	3	H	C ₁₅ H ₂₁	Pr	H	H	—
(35)	Ir	3	H	C ₂₀ H ₄₁	Pr	H	H	—
(36)	Ir	3	H	CH ₃ O(CH ₂) ₆	Pr	H	H	—
(37)	Ir	3	H	C ₂ H ₅ (CH ₃)OH(CH ₂) ₄	Pr	H	H	—
(38)	Ir	3	H	C ₂ H ₅ C≡C(CH ₂) ₃	Pr	H	H	—
(39)	Ir	3	H	CH ₃ CH=CH(CH ₂) ₇	Pr	H	H	—
(40)	Ir	3	H	(CH ₂) ₂ CH(CH ₂) ₃	Pr	H	H	—

...cont.

...cont.(Table 1).

No.	M	n	R ₁	R ₂	C _{YN}	X ₁	X ₂	X ₃
(41)	Ir	3	H	C ₃ H ₇ O(CH ₂) ₂ CHCH ₂ O(CH ₂) ₂	Pr	H	H	—
(42)	Ir	3	H	CH ₃ S(CH ₂) ₆	Pr	H	H	—
(43)	Ir	3	H	C ₂ F ₅ (CH ₂) ₆	Pr	H	CF ₃	—
(44)	Ir	3	H	C ₃ F ₇ CH ₂ O(CH ₂) ₂	Pr	H	H	—
(45)	Ir	3	H	CH ₃ COO(CH ₂) ₄	Pr	H	H	—
(46)	Ir	3	CH ₃	H	Pr	H	H	—
(47)	Ir	3	CH ₃	C ₃ H ₇	Pr	H	H	—
(48)	Ir	3	C ₂ H ₅	C ₄ H ₉	Pr	H	H	—
(49)	Ir	3	C ₅ H ₁₁ O(CH ₂) ₃	C ₈ H ₁₇	Pr	H	H	—
(50)	Ir	3	C ₂ F ₅ (CH ₂) ₆	H	Pr	H	H	—
(51)	Ir	3	H	H	Q	H	H	H
(52)	Ir	3	H	CH ₃	Q	H	H	H
(53)	Ir	3	H	C ₄ H ₉	Q	H	H	H
(54)	Ir	3	H	C ₄ H ₉	Q	H	H	OCH ₃
(55)	Ir	3	H	C ₈ H ₁₇	Q	H	H	Cl
(56)	Ir	3	C ₅ H ₁₁	C ₁₂ H ₂₅	Q	H	H	H
(57)	Ir	3	H	H	Iz	H	H	OC ₈ H ₁₇
(58)	Ir	3	H	C ₄ H ₉	Iz	H	H	H
(59)	Ir	3	H	C ₄ H ₉	Pz	H	SC ₂ H ₅	H
(60)	Ir	3	H	C ₈ H ₁₉	Pz	H	H	H
(61)	Ir	3	H	H	Bz	H	H	OCH(CH ₃) ₂
(62)	Ir	3	H	CH ₃	Bz	H	H	H
(63)	Ir	3	H	C ₃ H ₇	Bz	H	H	H
(64)	Ir	3	H	C ₄ H ₉	Bz	H	H	H
(65)	Ir	3	H	C ₄ H ₉	Bz	Cl	H	H
(66)	Ir	3	H	C ₁₀ H ₂₁	Bz	H	OC≡CC ₄ H ₉	H
(67)	Ir	3	CH ₃	C ₂ F ₅ (CH ₂) ₆	Bz	H	H	H
(68)	Ir	3	C ₃ H ₇ O(CH ₂) ₅	H	Bz	H	H	H
(69)	Ir	3	H	C ₃ H ₇	Bo	H	H	COCH ₃
(70)	Ir	3	H	C ₄ H ₉	Bo	H	H	H
(71)	Ir	3	H	C ₆ H ₁₃	Bo	H	H	H
(72)	Ir	3	H	C ₇ H ₁₅	Bo	H	H	H
(73)	Ir	3	H	C ₈ H ₁₇	Bo	H	H	C ₁₂ H ₂₅
(74)	Ir	3	H	C ₁₃ H ₂₇	Bo	H	Si(CH ₃) ₃	H
(75)	Ir	3	H	C ₃ H ₇ O(CH ₂) ₂ CHCH ₂ O(CH ₂) ₂	Bo	H	H	OCH ₂ C ₄ F ₉
(76)	Ir	3	C ₅ H ₁₁	H	Bo	H	H	H
(77)	Ir	3	H	C ₂ H ₅	Bi	H	H	H
(78)	Ir	3	H	C ₄ H ₉	Bi	H	H	OCH ₃
(79)	Ir	3	H	C ₈ H ₁₇	Bi	H	H	Br
(80)	Ir	3	CH ₃	C ₁₀ H ₂₁	Bi	H	H	H

...cont.

...cont.(Table 1)

No.	M	n	R ₁	R ₂	CyN	X ₁	X ₂	X ₃
(81)	Pt	2	H	H	Pr	H	H	—
(82)	Pt	2	H	C ₂ H ₅	Pr	H	H	—
(83)	Pt	2	H	C ₄ H ₉	Pr	H	H	—
(84)	Pt	2	H	C ₄ H ₉	Pr	H	CF ₃	—
(85)	Pt	2	H	C ₅ H ₁₁	Pr	H	H	—
(86)	Pt	2	H	C ₆ H ₁₃	Pr	H	NO ₂	—
(87)	Pt	2	H	C ₇ H ₁₅	Pr	H	H	—
(88)	Pt	2	H	C ₈ H ₁₇	Pr	H	H	—
(89)	Pt	2	H	C ₁₀ H ₂₁	Pr	OCH ₃	H	—
(90)	Pt	2	H	C ₁₄ H ₂₉	Pr	H	Si(CH ₃) ₂ C ₈ H ₁₇	—
(91)	Pt	2	H	C ₂₀ H ₄₁	Pr	H	H	—
(92)	Pt	2	H	C ₂ H ₅ (CH ₂) ₄ CH(CH ₂) ₄	Pr	H	H	—
(93)	Pt	2	H	C ₂ H ₅ C≡C(CH ₂) ₃	Pr	H	H	—
(94)	Pt	2	CH ₃	H	Pr	CF ₃	H	—
(95)	Pt	2	C ₂ F ₅ (CH ₂) ₆	C ₃ H ₇	Pr	H	H	—
(96)	Pt	2	H	C ₄ H ₉	Q	H	H	H
(97)	Pt	2	H	CH ₃ Si(CH ₂) ₆	Q	H	H	OCH ₃
(98)	Pt	2	C ₈ H ₁₁	H	Iz	H	H	H
(99)	Pt	2	H	C ₆ H ₁₃	Pz	H	H	H
(100)	Pt	2	H	C ₈ H ₁₇	Bz	H	H	H
(101)	Pt	2	H	C ₁₂ H ₂₅	Bz	H	H	OCH(CH ₃) ₂
(102)	Pt	2	H	C ₄ H ₉	Bo	H	H	H
(103)	Pt	2	C ₈ H ₁₁	C ₅ H ₁₁	Bo	H	OCH ₂ CH=CH ₂	H
(104)	Pt	2	H	C ₈ H ₁₉	Bi	H	H	H
(105)	Rh	3	H	H	Pr	H	H	—
(106)	Rh	3	H	CH ₃	Pr	H	CF ₃	—
(107)	Rh	3	H	C ₂ H ₅	Pr	H	H	—
(108)	Rh	3	H	C ₄ H ₉	Pr	H	H	—
(109)	Rh	3	H	C ₄ H ₉	Pr	OCH ₃	H	—
(110)	Rh	3	H	C ₄ H ₉	Pr	H	CF ₃	—
(111)	Rh	3	H	C ₄ H ₉	Pr	OC ₄ H ₉	H	—
(112)	Rh	3	H	C ₄ H ₉	Pr	H	Cl	—
(113)	Rh	3	H	C ₄ H ₉	Pr	CF ₃	CF ₃	—
(114)	Rh	3	H	C ₄ H ₉	Pr	H	NO ₂	—
(115)	Rh	3	H	C ₅ H ₁₁	Pr	CF ₃	CF ₃	—
(116)	Rh	3	H	C ₆ H ₁₃	Pr	H	H	—
(117)	Rh	3	H	C ₆ H ₁₃	Pr	CF ₃	H	—
(118)	Rh	3	H	C ₇ H ₁₅	Pr	H	OCH(CH ₃) ₂	—
(119)	Rh	3	H	C ₈ H ₁₇	Pr	H	H	—
(120)	Rh	3	H	C ₁₀ H ₂₁	Pr	H	C ₈ F ₁₁	—

...cont

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...cont.(Table 1)

No.	M	n	R ₁	R ₂	CyN	X ₁	X ₂	X ₃
(121)	Rh	3	H	C ₁₄ H ₂₉	Pr	Si(CH ₃) ₂ C ₈ H ₁₇	H	—
(122)	Rh	3	H	C ₂₀ H ₄₁	Pr	H	H	—
(123)	Rh	3	H	CH ₃ O(CH ₂) ₆	Pr	H	H	—
(124)	Rh	3	H	C ₂ H ₅ (CH ₂) ₃ CH(CH ₂) ₄	Pr	H	H	—
(125)	Rh	3	H	C ₂ H ₅ C≡C(CH ₂) ₃	Pr	H	H	—
(126)	Rh	3	H	CH ₃ CH=CH(CH ₂) ₇	Pr	H	H	—
(127)	Rh	3	H	C ₁ H ₇ O(CH ₂) ₃ CHCH ₂ O(CH ₂) ₂	Pr	H	Cl	—
(128)	Rh	3	H	CH ₃ S(CH ₂) ₆	Pr	H	H	—
(129)	Rh	3	H	C ₂ F ₅ (CH ₂) ₆	Pr	H	H	—
(130)	Rh	3	H	C ₃ F ₇ CH ₂ O(CH ₂) ₂	Pr	H	H	—
(131)	Rh	3	H	CH ₃ COO(CH ₂) ₄	Pr	H	H	—
(132)	Rh	3	CH ₃	C ₂ H ₇	Pr	H	H	—
(133)	Rh	3	C ₂ H ₅	C ₄ H ₉	Pr	H	H	—
(134)	Rh	3	C ₃ H ₇ O(CH ₂) ₅	H	Pr	H	H	—
(135)	Rh	3	H	CH ₃	Q	H	H	H
(136)	Rh	3	H	C ₄ H ₉	Q	H	H	OCH ₃
(137)	Rh	3	H	C ₈ H ₁₇	Q	H	H	H
(138)	Rh	3	C ₅ H ₁₁	C ₁₂ H ₂₅	Q	H	H	Cl
(139)	Rh	3	H	C ₈ H ₁₇	Iz	H	H	OC ₆ H ₁₃
(140)	Rh	3	H	C ₁₀ H ₂₁	Iz	H	H	H
(141)	Rh	3	H	C ₆ H ₁₃	Pz	H	SO ₂ H ₅	H
(142)	Rh	3	H	C ₄ H ₉	Pz	H	H	H
(143)	Rh	3	H	H	Bz	H	H	H
(144)	Rh	3	H	C ₄ H ₉	Bz	H	O(CH ₂) ₆ C ₂ F ₅	OCH(CH ₃) ₂
(145)	Rh	3	H	C ₇ H ₁₅	Bz	H	H	H
(146)	Rh	3	C ₅ H ₁₁ O(CH ₂) ₃	H	Bz	H	H	H
(147)	Rh	3	C ₂ F ₅ (CH ₂) ₆	C ₁₂ H ₂₅	Bz	H	H	COCH ₃
(148)	Rh	3	H	C ₃ H ₇	Bo	H	H	C ₁₂ H ₂₅
(149)	Rh	3	H	C ₄ H ₉	Bo	H	H	H
(150)	Rh	3	H	C ₈ H ₁₇	Bo	H	Si(CH ₃) ₃	H
(151)	Rh	3	CH ₃	C ₁₃ H ₂₇	Bo	H	OCH ₃	H
(152)	Rh	3	H	C ₄ H ₉	Bi	H	H	H
(153)	Pd	2	H	C ₃ H ₇	Pr	H	H	—
(154)	Pd	2	H	C ₄ H ₉	Pr	H	H	—
(155)	Pd	2	C ₅ H ₁₁	C ₄ H ₉	Pr	H	H	—
(156)	Pd	2	C ₃ H ₇ O(CH ₂) ₅	C ₂ H ₅	Pr	H	CF ₃	—
(157)	Pd	2	H	C ₆ H ₁₃	Q	H	H	H
(158)	Pd	2	C ₃ F ₇ (CH ₂) ₄	CH ₃	Pz	CH ₃	H	H
(159)	Pd	2	H	C ₈ H ₁₇	Bz	H	H	OCH ₂ C≡CCH ₃
(160)	Pd	2	H	C ₂₀ H ₄₁	Bo	H	H	H
(161)	Pd	2	CH ₃	H	Bi	H	H	H

Hereinbelow, the present invention will be described more specifically based on Examples.

Examples 1 - 12 and Comparative Example 1

Thirteen organic luminescence devices
5 (EL devices) were prepared in the following manner.

Each of the organic luminescence devices had a structure including three organic (compound) layers (luminescence function layers) shown in Figure 1B.

10 On a 1.1 mm-thick alkali-free glass substrate (transparent substrate 15), a 100 nm-thick film (transparent electrode 14) of ITO (indium tin oxide) was formed by sputtering, followed by patterning to have an (opposing) electrode area of 3 mm².

15 On the ITO-formed substrate, three organic layers and two metal electrode layers shown below were successively formed by vacuum (vapor) deposition using resistance heating in a vacuum chamber (10⁻⁴ Pa).

20 Organic layer 1 (hole transport layer 13) (40 nm): α -NPD

Organic layer 2 (luminescence layer 12) (30 nm): CBP/metal coordination compound of formula (1) shown in Table 2 (95/5 by weight) (co-vacuum
25 deposition)

Organic layer 3 (electron transport layer 16) (30 nm): Alq3

Metal electrode layer 1 (metal electrode 11)
(15 nm): Al-Li alloy (Li = 1.8 wt. %)

Metal electrode layer 2 (metal electrode 11)
(100 nm): Al

5 EL characteristics of the luminescence
devices using the metal coordination compounds of
formula (1) were measured by using a microammeter
("Model 4140B", mfd. by Hewlett-Packard Co.) for a
current density under application of a voltage of 12
10 volts (current-voltage characteristic) and using a
luminance meter ("Model BM7", mfd. by Topcon K.K.)
for a luminescence luminance at room temperature.
Further, both the above-prepared luminescence devices
showed a good rectification characteristic.

15 For measurement, each of the above-prepared
luminescence devices was taken out of the vacuum
chamber and was subjected to a continuous energization
test in an atmosphere of dry nitrogen gas stream so as
to remove device deterioration factors, such as oxygen
20 and moisture (water content).

The continuous energization test was
performed by continuously applying a drive voltage
waveform shown in Figure 3 at a constant current
density of 70 mA/cm^2 to the luminescence device having
25 the ITO (transparent) electrode (as an anode) and the
Al (metal) electrode (as a cathode), followed by
measurement of luminance (brightness) with time so as

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to determine a time (luminance half-life) required for decreasing an initial luminance (60 - 220 cd/m²) to 1/2 thereof.

The results are shown in Table 2 below.

Table 2

Ex.No.	Ex.Comp. No.	Luminance half-life (Hr)
1	(5)	650
2	(13)	950
3	(15)	750
4	(55)	800
5	(57)	700
6	(66)	700
7	(73)	600
8	(78)	750
9	(89)	550
10	(110)	800
11	(130)	550
12	(145)	500
Comp.Ex. 1	Ir(ppy) ₃	350

As is apparent from Table 2, compared with the conventional luminescence device using Ir(ppy)₃ (Comp. Ex. 1), the luminescence devices using the metal coordination compounds of formula (1) according

to the present invention provide longer luminance half-lives, thus resulting in an EL device having a high durability (luminance stability) based on a good stability of the metal coordination compound of formula (1) of the present invention.

Example 13

A simple matrix-type organic EL device shown in Figure 2 was prepared in the following manner.

On a 1.1 mm-thick glass substrate 21 (75x75 mm), a ca. 100 nm-thick transparent electrode 22 of ITO (as an anode) was formed by sputtering, followed by patterning in a stripe form comprising 100 lines (each having a width of 100 μm and a spacing of 40 μm).

On the ITO electrode 22, an organic lamination layer 23 including three organic layers was formed in the same manner as in Example 1 (using the metal coordination compound of formula (1) (Ex. Comp. No. (5))).

Then, on the organic lamination layer 23, a metal electrode comprising a 10 nm-thick Al-Li alloy layer (Li: 1.3 wt. %) and a 150 nm-thick Al layer (disposed on the Al-Li alloy layer) was formed by vacuum deposition (2.7×10^{-3} Pa (= 2×10^{-5} Torr)) with a mask, followed by patterning in a stripe form comprising 100 lines (each having a width of 100 μm

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A67 and a spacing of 40 μm) arranged to intersect the ITO stripe electrode lines at right angles, thus forming an organic EL device having a matrix of pixels (100x100 pixels).

5 The thus-prepared organic EL device was placed in a glove box aerated with nitrogen gas and driven in a simple matrix manner (frame frequency: 30 Hz, interlace scanning) by applying a driving waveform (drive voltage: 7 to 13 volts, scanning signal
10 voltage: 10 volts, data signal voltage: ± 3 volts) as shown in Figure 3.

As a result, a smooth motion picture display by the organic EL device was confirmed.

15 The organic luminescence device of the present invention may be applicable to flat panel displays based on its high-efficiency luminescence characteristics. As a result, it becomes possible to provide a flat panel display device having advantages, such as a good energy saving performance, high
20 visibility and light weight properties.

SUB A7 7 When the organic luminescence device of the present invention is used as a light source for a printer, for example, the organic luminescence device is formed in a line form and disposed in proximity to
25 a photosensitive drum, thus allowing independent drive of respective device elements as a line shutter to effect desired exposure to the photosensitive drum.

A7 } Further, when the organic luminescence device of the present invention is used as an illumination device or a backlight for a liquid crystal display apparatus, compared with the case of an ordinary fluorescent lamp, the organic luminescence device is expected to exhibit an excellent energy saving effect.

In place of the organic luminescence device of the present invention of the simple matrix (XY matrix)-type, the organic luminescence device of the present invention may particularly suitably be employed in an image forming display apparatus of an active matrix-type including TFTs (thin film transistors).

As described hereinabove, according to the present invention, it is possible to provide a metal coordination compound of formula (1) exhibiting a higher phosphorescence yield and a shorter phosphorescence life (time) and allowing control of a maximum luminescence wavelength based on a combination of a chain alkene group and an N-containing cyclic group (CyN). When the metal coordination compound of formula (1) is used as an organic (compound) layer of an organic luminescence device, the resultant organic luminescence device exhibits not only a high-efficiency luminescence but also a high luminance for a long period of time while suppressing a deterioration in luminescence in energized state.

Further, it becomes possible to provide an image forming apparatus using the organic luminescence device as a display device.

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